UNEEDA ENTERPRIZES, INC.

Excellence in Coated Abrasives

Solid Surface Finishing Grit Sequence Chart

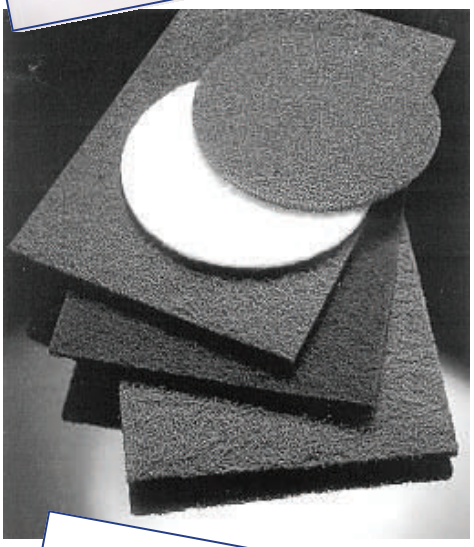
For best results using Uneeda abrasive products reference the chart below.

MATTE FINISH

PRE-STEP TO REMOVE SCRATCHES	P150	EKABLUE
STEP 1	P240	EKABLUE
STEP 2	MAROON	6" X 9" HAND PAD

SEMI-GLOSS FINISH

PRE-STEP TO REMOVE SCRATCHES	P150	EKABLUE
STEP 1	P240	EKABLUE
STEP 2	P500	EKABLUE
STEP 3	P1000	S/C Waterproof
STEP 4	Ultra Fine	6" X 9" HAND PAD



HIGH GLOSS FINISH

PRE-STEP TO REMOVE SCRATCHES	P150	EKABLUE
STEP 1	P240	EKABLUE
STEP 2	P500	EKABLUE
STEP 3	P1000	S/C Waterproof
STEP 4	P1500	S/C Waterproof
STEP 5	P2000	S/C Waterproof
STEP 6	WHITE	6" X 9" HAND PAD

The EKASAND Random Orbital Sander is by far the highest quality hand held orbital sander in the industry. Available in 5" and 6" diameter, these sanders can be configured to use PSA or Hook & Loop discs and are offered in non-vacuum, central vacuum and self generated vacuum models. All the EKASAND machines are rated at 12,000 RPM and are extremely lightweight, yet very durable. Combined with Ekamant discs, this exclusive system is sure to become an industry favorite. Try it and see for yourself.

For Best Results:

1. ALWAYS use high quality EKAMANT sandpaper by Uneeda on your random orbital air sander!
2. Start with your sander on the work piece.
3. Stop with your sander off the work piece.
4. Minimum air pressure of 90 PSI under load is required.
5. Oil your sander every day. (2 drops is sufficient.)

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UNEEDA ENTERPRIZES, INC.

Excellence in coated abrasives

SOLID SURFACE FINISHING

Why Uneeda? With over 100 years of combined expertise in abrasive applications and our complete dedication to research & development, you are guaranteed to be using the finest abrasive products available. Uneeda's total sanding concept includes superior customer service and technical support that is unmatched in the industry.

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